PRODUCTS FOR AEROSPACE

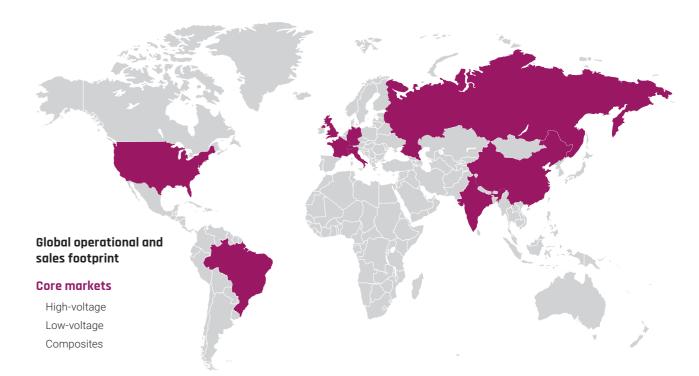


VOЛROII



WHO ARE WE?

Von Roll is a traditional Swiss industrial company, since 1803. We are market leader for high voltage insulation systems. Our composites product line delivers products along the value chain to aviation, automotive, energy generation and distribution, electronic, defence and general industrial markets.









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MACHINED LAMINATES

Von Roll is a market leader in **machined composite parts** for:

- + Fastening elements and edge reinforcements in interior sandwich panels
- + Electrical cabinets

FAA-approved products	Resin system	Key properties	Application
Vetronite® EGS 619	Structural Epoxy	High mechanical strength	Fastening elements in honey- comb panels edge reinforcement
Vetronite® FR-5 HF CTI 600M	Halogen free fire retardant Epoxy	High performance at elevated temperatures. Excellent electrical properties.	High-temperature applications Electrical components
Vetronite® PGS	Phenolic	Excellent FST properties	E xposed surfaces (e.g. galleys, trolleys)



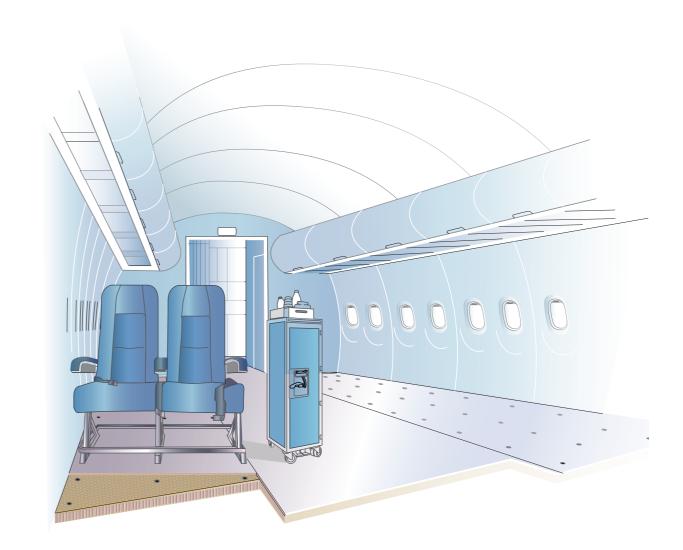
Panels in Vetronite® FR-5 HF CTI 600M for electrical panels



Phenolic panels for monolitical application in FAA approved Vetronite® PGS



Fastening elements in honeycomb panels Manufactured with machined Vetronite® EGS 619



VON ROLL PRODUCT OFFERING FOR NEXT GENERATION CABIN PARTS OFFER COST ADVANTAGES FOR PART MANUFACTURES AND COMPLIANCE WITH HIGHEST STANDARDS.

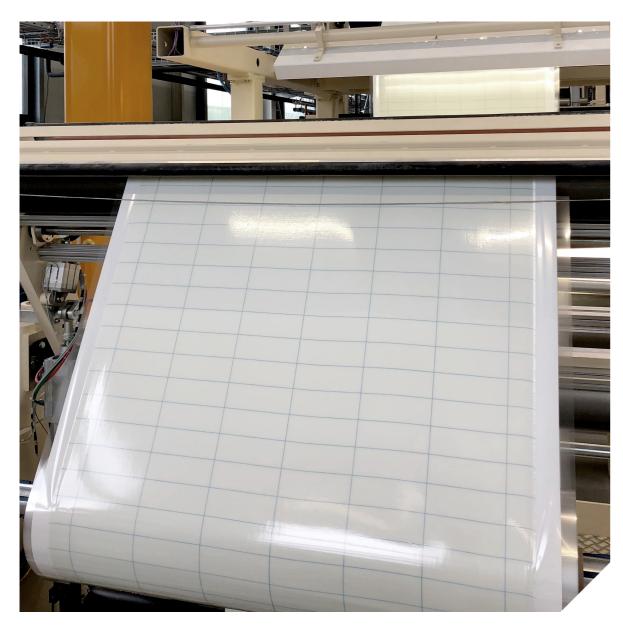
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NEW FST RESIN AND PREPREG

- + Epoxy based
- + Halogen-free
- + No volatile release
- + Good surface quality
- + Compliant with FAR 25.853

Von Roll has various impregnation lines to support the prepreg market needs, using different technologies and processes.

New high speed line is available in Breitenbach (Switzerland) for running both solvented resin systems and the new FST solvent free epoxy resin system.



 * Common glass US styles available are: 6580, 7781 and 120

Von Roll NXT GEN prepregs for Aerospace industry offer the following benefits:

- + Anhydride-, halogen- free
- + Ambient temperature storage conditions
- + Suitable for fast processing
- + Heat release / FST-compliant acc. to relevant fire safety standard
- + Superior mechanical properties
- + Excellent surfacing properties



Prepreg for floor panels and cargo Low FST



Prepreg for ducts
Low FST



Prepreg for floor panels and cargo Low FST and HR (carbon)



Prepreg for ceiling, lining, bins etc. Low FST and HR (glass)

Prepreg	Key characteristic	Fire safety Compliance	Applications
EP200 glass reinforced	High toughened resin system Suitable for high impact requirement Very high peeling resistance Low tack Curing at 120-160°C	Compliant with 12sec, 60sec, smoke and toxicity FAR 25.853	• Floor • Secondary structures
EP210 glass reinforced	Medium toughened epoxy resin system Suitable for VBO Medium-high tack Curing at 120-160°C	Compliant with 12sec, 60sec, Very Low smoke and toxicity FAR 25.853	• Ducting
EP220 glass and EP230 carbon reinforced	Medium toughened epoxy resin system Suitable as phenolic replacement Suitable for VBO and press Medium-high tack Curing at 120-160°C	Compliant with 12sec, 60sec, Very Low smoke and toxicity Very low Heat release FAR 25.853	Cabin interior Lining, partitioning walls Seat components

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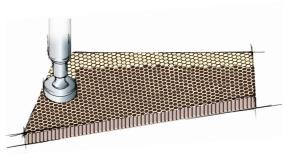
NEW FILLER FOR HONEYCOMB CORE

- + One component
- + Anhydride-free
- + Halogen-free
- + Compliant with FAR 25.853
- Suitable for manual and automated potting

Benefits vs state-of-the art

- + 1 component resin
- + Low tack and thixotropic behaviour
- + Higher stability at room temperature (2 months)

Storage	2 months @ room temperature
Density	0.75 gr/cm3
Exothermy	< 35 °C at 150 °C curing
Extrusion rate	40 g/min even after days in open container
Compressive strength	45MPa

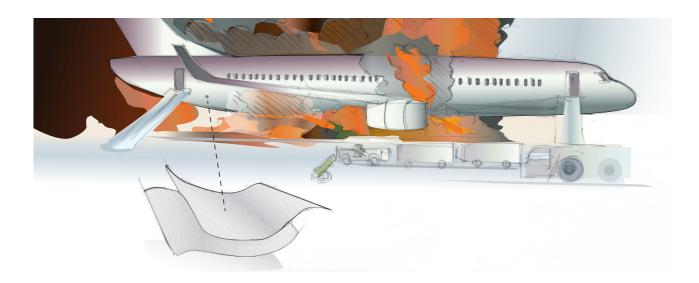


NEW SAMICA® FIREPROOF

- + Special Mica product
- ★ Very light- weight
- + Excellent fire barrier
- + Compliant with FAR 25.853

What is Samica® fireproof?

- + Prepreg manufactured from Mica and silicone resin
- ♣ Special variant is available for co -curing with traditional fiber reinforced prepregs
- + Resistant to temperature and fire above 1000°C
- + Superior thermal insulation properties



SOLUTIONS FOR BATTERY PROTECTION

Von Roll is a market leader in **thermal and electrical insulation materials.** Special products are available to meet the needs of the emerging urban air mobility market, especially for **battery protection**.

Failure of a single battery cell can trigger a chain reaction known as thermal runaway, which leads to immediate destruction of the whole battery pack or even the electric vehicle itself. Von Roll developed a special range of products to protect batteries for current and next generation electric planes.

VON ROLL SAMICA TAPES VON ROLL SHIELD T

Cells and bus bar, wrapped in electrical insulation tape based on mica structure

Module covers offer proven thermal and mechanical stability under all critical conditions Cell spacer for protection of cells from thermal runaway



VON ROLL MPC COVERS

High thermal stability MPC parts for excellent thermal and electrical insulation

VON ROLL MICA TUBES

Insulation composite tube
Based on mica or woven glass
fiber fabric

VON ROLL MYOFLEX

High-quality laminates for electrical shielding and insulation

VON ROLL GAP FILLERS

es for High thermally conductive not potting for easier thermal management of cells

Mica based product portfolio comprises:

- + Rigid Mica plates Mica with low content of resin press-cured above 150°C
- + Compressible Mica products Mica with silicone combined with additional layers for multifunctional purposes
- + Flexible Mica products as a single or multilayer structure







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TESTING



Materials and systems have to be tested in order to ensure the requested specifications concerning mechanical, electrical and thermal characteristics.

At Von Roll HV laboratories we are able to test our customers' materials and systems according to IEC, UL and other specifications.

- + Thermal, electrical and mechanical aging tests
- + Tan δ-measurements at different temperatures
- + Partial discharge measurements with different voltage ranges



TRAINING

For a number of years we have been offering a unique program of high-voltage insulation training within our Von Roll Corporate University. The objectives of this program are:

- + Better understanding of high-voltage insulation technology for rotating machines and up-to-date knowledge on insulating materials and systems
- + Practical experience in the application of electrical insulating materials

WE ENABLE ENERGY

Von Roll is the sole full-range supplier of materials and systems for the insulation of electrical machines as well as high-performance products for various high-tech industries.



Mica

All materials related to high-voltage insulation. Von Roll's commitment to mica starts with mining and ends with finished tapes.



Flexibles

Insulating flexible materials for low-voltage applications.



System components

Producer of integrated and ready-to-install system components for high-voltage electric motors, railway drives and generators.



Ballistic Protection

High-quality systems for armored defense based on thermoset / thermoplastic products in single-use or tailored combinations.



Cables

Mica tapes for fire-resistant cables. Von Roll provides a wide range of products that are ideally suited to all commonly used standards.



Testing

Von Roll provides electrical, thermal and mechanical testing of individual materials as well as of complete insulating systems.



Resins

Impregnation resins for high- and low-voltage, potting resins, casting resins, as well as encapsulating and conformal coatings.



Training

Von Roll Corporate University provides a training program in high- and low-voltage insulation for its customers.



Composites

Engineered materials made from a resin and a support structure with distinct physical, thermal and electrical properties. We offer molded, machined or semi-finished products.

As one of Switzerland's longest-established industrial companies, Von Roll focuses on products

and systems for electrical power generation, transmission, storage and industrial applications.

Von Roll's business portfolio is divided into the following businesses: Von Roll Insulation offers electrical insulation products, systems and services for generators, high- and low-voltage motors, transformers and other applications. Von Roll Composites produces composite materials and parts for a variety of industrial equipment.

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